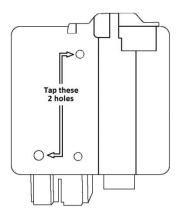
Electric Power Steering Installation

ePowerSteering Heat Sink

2002-07 Saturn Vue / 2005-06 Chevrolet Equinox

Please read before you begin:

o Review the <u>BestPractices.PDF</u> at <u>www.ePowerSteering.com</u> under Installation. It is regularly updated. You can also find other parts at our online store at <u>www.ePowerSteering.com/purchase</u>.



- Use the enclosed 10-24 bottoming tap to tap the (2) holes on the bottom of the ECU using the enclosed 10-24 bottom tap. Use a 5/32 drill bit to first set the hole for the tap.
- o Add the thermal past to the bottom of the heat sink.
- o Add Loctite (or similar) thread locker to the end of the machined screws.
- o Place the heat sink over the (2) holes on the bottom of the ECU.
- o Attach the heat sink by tightening the (2) machine screws. (Do not over tighten !!)